Baseball Return to Throwing



PHASES	DISTANCE OF THROWS (FEET)	HALF-KNEELING	CROW-HOP OR SLIDE-STEP	PITCHING MOTION FROM MOUND OR MOUND DISTANCE	INTENSITY OR MAXIMUM EFFORT
I	15-30	5-10 throws (15 feet)	5-15 throws (20-40 feet)	5-15 throws	50% (light)
II	30-50	5-10 throws (20-30 feet)	10-15 throws (40-60 feet)	15-25 throws	50-75% (light-mod)
III	50-80	5-10 throws (20-30 feet)	15-25 throws (60-80 feet)	25-40 throws	75% (mod)
IV	80-150+	5-10 throws (20-40 feet)	15-25 throws (60-100 feet)	25-40 throws add off-speed pitches	75-90% (mod-high)
V	90-150+	10 throws (20-50 feet)	15-25 throws (60-150 feet) on a line	40-60 throws add off-speed pitches	90% (high)
VI	Batting practice pitching 60-100 pitches				
VII	Simulated game: 50 to 100 pitches with gradual increase in velocity. 5-7 innings. 22-27 pitches per inning including 10-15 fastballs. 6 minutes rest between innings.				